

Crastin® SK603 NC010

THERMOPLASTIC POLYESTER RESIN

DuPont Performance Polymers

Message:

20% Glass Reinforced Polybutylene Terephthalate

General Information			
UL YellowCard	E41938-257819		
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Additive	Mold Release		
Agency Ratings	UL Unspecified Rating		
Forms	Pellets		
Processing Method	Injection Molding		
Multi-Point Data	Creep Modulus vs. Time (ISO 11403-1)		
	Isochronous Stress vs. Strain (ISO 11403-1)		
	Isothermal Stress vs. Strain (ISO 11403-1)		
	Secant Modulus vs. Strain (ISO 11403-1)		
	Shear Modulus vs. Temperature (ISO 11403-1)		
	Shear Stress vs. Shear Rate (ISO 11403-1)		
	Specific Volume vs Temperature (ISO 11403-2)		
	Tensile Modulus vs. Temperature (ISO 11403-1)		
	Viscosity vs. Shear Rate (ISO 11403-2)		
Part Marking Code (ISO 11469)	>PBT-GF20<		
Resin ID (ISO 1043)	PBT-GF20		
Physical	Nominal Value	Unit	Test Method
Density	1.45	g/cm³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	1.1	%	
Flow	0.30	%	
Water Absorption			ISO 62
23°C, 24 hr, 2.00 mm	0.40	%	
Equilibrium, 23°C, 2.00 mm, 50% RH	0.15	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7400	MPa	ISO 527-2
Tensile Stress (Break)	125	MPa	ISO 527-2
Tensile Strain (Break)	3.2	%	ISO 527-2
Tensile Creep Modulus			ISO 899-1
1 hr	7200	MPa	
1000 hr	5600	MPa	

Flexural Modulus	6200	MPa	ISO 178
Flexural Stress	180	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	9.0	kJ/m ²	
23°C	8.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	55	kJ/m ²	
23°C	60	kJ/m ²	
Notched Izod Impact Strength			ISO 180/1A
-30°C	8.0	kJ/m ²	
23°C	9.0	kJ/m ²	
Unnotched Izod Impact Strength			ISO 180/1U
-30°C	60	kJ/m ²	
23°C	60	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	204	°C	ISO 75-2/A
Vicat Softening Temperature	210	°C	ISO 306/B50
Melting Temperature ¹	225	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	4.0E-5	cm/cm/°C	
Transverse	1.0E-4	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms · cm	IEC 60093
Electric Strength	29	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
100 Hz	4.20		
1 MHz	3.60		
Dissipation Factor			IEC 60250
100 Hz	2.1E-3		
1 MHz	0.019		
Comparative Tracking Index	400	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Burning Rate (1.00 mm)	28	mm/min	ISO 3795
Flammability Classification			IEC 60695-11-10, -20
0.750 mm	HB		
1.50 mm	HB		
Oxygen Index	19	%	ISO 4589-2
Fill Analysis	Nominal Value	Unit	Test Method

Melt Density	1.26	g/cm ³	
Specific Heat Capacity of Melt	1860	J/kg/°C	
Thermal Conductivity of Melt	0.25	W/m/K	
Emission of Organic Compounds	140	µgC/g	VDA 277
Odor	3		VDA 270

NOTE

1. 10°C/min

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