

RTP 2205 LF TFE 15

Polyetheretherketone

RTP Company

Message:

Glass Fiber - PTFE Lubricated - Low Flow

General Information			
UL YellowCard	E84658-100027331		
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	PTFE lubricant (15%)		
Features	Low liquidity Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.64	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 - 0.50	%	ASTM D955
Moisture Content	0.10	%	
Primary Additive	30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12800	MPa	ASTM D638
Tensile Strength	159	MPa	ASTM D638
Tensile Elongation (Yield)	2.5 - 4.0	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	234	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	130	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	960	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	> 260	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14 - 1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	3.0	hr	
Dew Point	-28.9	°C	

Processing (Melt) Temp	349 - 399	°C
Mold Temperature	163 - 218	°C
Injection Pressure	82.7 - 124	MPa

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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