# Formolene® E602

### High Density (HMW) Polyethylene

Formosa Plastics Corporation, U.S.A.

#### Message:

High Density Polyethylene High Molecular Weight Bi-Modal Resin for Non-Pressure Pipe Extrusion Applications Formolene® E602 is a high performance copolymer that is designed for the most demanding requirements of corrugated pipe applications. Formolene® E602 meets the requirements of the PPI third party certification program for use in AASHTO M294 corrugated pipe. Formolene® E602 has a cell class of 436460/446460 per ASTM D3350-05.

Features       Copolymer High Molecular Weight         Uses       Agricultural Applications         Corrugated Pipe         Piping         Plumbing Parts         Agency Ratings         AASHTO M294         ASTM D 3350 PE438460         ASTM D 3350 PE446460         EC 1907/2006 (REACH)         Forms       Pellets         Processing Method       Pipe Extrusion         Physical       Nominal Value       Unit         Density       0.95 3       gr/cm <sup>a</sup> 190°C/2.16 kg       0.15       gr/10 min         190°C/2.16 kg       21       gr/10 min         190°C/2.16 kg       150       hr         190°C/2.16 kg       21.0       gr/10 min         190°C/2.16 kg       150       hr         Compression Molded <sup>1</sup> > 24.0       hr         190°C/2.16 kg       150       hr         190°C/2.16 kg       150       hr         190°C/2.16 kg       26.9       MPa         Compression Molded <sup>1</sup> > 26.0       % ASTM D1638         Mechanical       Nominal Value       Unit       Test Method         Molded)       26.00       % ASTM D638       STM D638 </th <th>General Information</th> <th></th> <th></th> <th></th>	General Information			
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Forms         Pelets           Processing Method         Pipe Extrusion           Physical         Nominal Value         Unit         Test Method           Density         0.953         g/cm³         ASTM D1505           Metit Mass-Flow Rate (MFR)		ASTM D 3350 PE446460		
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1.	NCLS
2.	Type IV, 51 mm/min
3.	Type IV, 51 mm/min
4.	Compression Molded

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