

Latilub 66 Y/20

Polyamide 66

LATI S.p.A.

Message:

Self-lubricating product based on Polyamide 66 (PA 66).
Aramid fibres.

General Information			
Filler / Reinforcement	Aramid Fiber,20% Filler by Weight		
Features	Self Lubricating		
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	1.1 to 1.4	%	
Flow : 2.00 mm	0.95 to 1.3	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	3800	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	80.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	3.5	%	ISO 527-2/5
Coefficient of Friction			ASTM D3702
vs. Itself - Dynamic	0.22		
vs. Itself - Static	0.26		
Wear Factor	1.20E-9	(m ³ /h)/(N·m·h)	ASTM D3702
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	2.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	20	kJ/m ²	ISO 179/1eU
Notched Izod Impact (23°C, 3.20 mm)	25	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	240	°C	ISO 75-2/B
1.8 MPa, Unannealed	110	°C	ISO 75-2/A
Vicat Softening Temperature	245	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	270 to 300	°C	
Mold Temperature	70.0 to 100	°C	
Injection Rate	Moderate		
NOTE			
1.	at 60 Mpa of cavity pressure		

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