

LIHAN® C9704

Polycarbonate
Nanjing Lihan Chemical Co., Ltd.

Message:

LIHAN® C9704 is a Polycarbonate (PC) product. It can be processed by injection molding and is available in Asia Pacific. Primary characteristic: flame rated.

General Information			
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.34	g/cm ³	ISO 1183
Molding Shrinkage	0.30 to 0.40	%	
Water Content	0.30	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	112		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	105	MPa	ISO 527-2
Tensile Strain (Break)	2.3	%	ISO 527-2
Flexural Modulus	5500	MPa	ISO 178
Flexural Stress	135	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	12	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	150	°C	ISO 75-2/B
1.8 MPa, Unannealed	140	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	ASTM D257
Dielectric Strength	16	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	240 to 270	°C	
Mold Temperature	60.0 to 90.0	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

