

VAMPAMID 66 3026 V0

Polyamide 66

Vamp Tech

Message:

UL 94 V0 at 0,8 mm, 30% glass fiber reinforced, very good mechanical properties.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.60	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.40	%	
Across Flow	0.80	%	
Water Absorption (Saturation)	0.70	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11000	MPa	ASTM D638
Tensile Strength (Yield)	120	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	7.5	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	40	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	210	°C	ASTM D648A
Vicat Softening Temperature	210	°C	ASTM D1525 ¹
RTI Elec	140	°C	UL 746
RTI Imp	140	°C	UL 746
RTI Str	140	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	400	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-0		
1.60 mm	V-0		
3.20 mm	V-0		
Glow Wire Flammability Index (1.00 to 2.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (1.00 to 2.00 mm)	775	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	

Drying Time	3.0	hr
Processing (Melt) Temp	275	°C
Mold Temperature	100	°C

NOTE

1. Loading 2 (50 N)

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