

ABSCOM® F350

Acrylonitrile Butadiene Styrene
Polymer Compounds Limited

Message:

ABSCOM F350 is an easy flowing injection moulding platable ABS grade with exceptional performance. Typical applications include shower covers and domestic appliance covers.

General Information			
Features	High Flow		
	Platable		
Uses	Appliance Components		
	Bathroom Accessories		
Agency Ratings	FDA Unspecified Rating		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	26	g/10 min	ISO 1133
Molding Shrinkage	0.40 to 0.70	%	ISO 294-4
Water Absorption			ISO 62
Saturation, 23°C	1.0	%	
Equilibrium, 23°C, 50% RH	0.22	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2300	MPa	ISO 527-2/1
Tensile Stress			
Yield	45.0	MPa	ISO 527-2/50
Yield, -40°C	63.0	MPa	ISO 527-2
Yield, 80°C	19.0	MPa	ISO 527-2
Tensile Strain			
Yield	2.6	%	ISO 527-2/50
Yield, -40°C	3.6	%	ISO 527-2
Yield, 80°C	2.4	%	ISO 527-2
Break	10	%	ISO 527-2
Flexural Stress	65.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	22	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Notched Izod Impact Strength (23°C)	16	kJ/m ²	ISO 180/1A

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	103	°C	ISO 75-2/Be
1.8 MPa, Unannealed	99.0	°C	ISO 75-2/Ae
Vicat Softening Temperature	96.0	°C	ISO 306/B50
CLTE - Flow	9.5E-5	cm/cm/°C	ISO 11359-2
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
0.800 mm	HB		
1.50 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	250	°C	
Mold Temperature	60.0	°C	
Injection Velocity	60	mm/sec	

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