

Polifor® 5220/V0-EP NATURALE WOD

Polypropylene Copolymer

SO.F.TER. SPA

Message:

Polypropylene copolymer, 20% mineral filled. Flame retardant grade UL94 V-0, PBDE free

General Information			
Filler / Reinforcement	Mineral,20% Filler by Weight		
Features	Copolymer		
	Flame Retardant		
Agency Ratings	EC 1907/2006 (REACH)		
UL File Number	E187982		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage	1.0	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	22.0	MPa	ASTM D638
Tensile Elongation (Break)	20	%	ASTM D638
Flexural Modulus	2700	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	40	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	78.0	°C	ASTM D1525 ¹
Ball Pressure Test (125°C)	Pass		IEC 335
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	600	V	IEC 60112
Needle Flame Test	Pass		IEC 60695-11-5
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		
3.20 mm	V-0		
Glow Wire Ignition Temperature	960	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0	hr	

Rear Temperature	190	°C
Middle Temperature	210	°C
Front Temperature	220	°C
Mold Temperature	40.0 to 60.0	°C

NOTE

1. Rate A (50°C/h), Loading 2 (50 N)

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