

SLOVAMID® 6 GF 7 T 13

Polyamide 6

Plastcom

Message:

Good anisotropy of the manufacturing shrinkage. The talc is added to get the material shrinkage identical in both directions. Application for flat products in disc form /no screw after cooling off/ and for thick-walled products, at which the protection against the material failure is guaranteed. PA for injection moulding with the content of 13% micromilled talc. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Glass Fiber,7.0% Filler by Weight		
	Talc,13% Filler by Weight		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 6		
Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	1.1	%	
Flow	0.93	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4800	MPa	ISO 527-2
Tensile Stress (Yield)	95.0	MPa	ISO 527-2
Tensile Strain (Yield)	5.0	%	ISO 527-2
Flexural Modulus	4550	MPa	ISO 178
Flexural Stress	165	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	4.0	kJ/m ²	
23°C	6.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-20°C	40	kJ/m ²	
23°C	45	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	220	°C	ISO 75-2/B

Vicat Softening Temperature	210	°C	ISO 306/B
Melting Temperature (DSC)	225	°C	ISO 3146
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	240 to 270	°C	
Mold Temperature	60.0 to 80.0	°C	
Injection Pressure	70.0 to 120	MPa	

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