Abstron MIF45EP

Acrylonitrile Butadiene Styrene

Bhansali Engineering Polymers Limited

Message:

Abstron MIF45EP is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by injection molding and is available in Asia Pacific. Primary characteristic: flame rated.

General Information			
Features	Platable		
Processing Method	Injection Molding		
Physical	**Nominal Value**	**Unit**	**Test Method**
Specific Gravity	1.04	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	43	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale, Injection Molded)	110		ASTM D785
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength [1] (Yield, 3.20 mm, Injection Molded)	41.2	MPa	ASTM D638
Flexural Modulus [2] (6.40 mm, Injection Molded)	2210	MPa	ASTM D790
Flexural Strength [3] (6.40 mm, Injection Molded)	63.7	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact			ASTM D256
23°C, 3.20 mm, Injection Molded	270	J/m	
23°C, 6.40 mm, Injection Molded	220	J/m	
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load [4] (1.8 MPa, Annealed, 6.40 mm, Injection Molded)	93.0	°C	ASTM D648
Flammability	**Nominal Value**		**Test Method**
Flame Rating (3.20 mm)	HB		UL 94
NOTE			
1.	Type I, 5.0 mm/min		
2.	5.0 mm/min		
3.	5.0 mm/min		
4.	Annealed at 85°C for 2 hr		

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China