

VENYL UFRHG309R - 1367

Polyamide 66

AD majoris

Message:

VENYL UFRHG309R - 1367 is a halogen flame retardant compounds UL 94 V0 30% glass fibre reinforced polyamide 66 intended for Injection moulding.

APPLICATIONS

VENYL UFRHG309R - 1367 has been developed especially for very demanding applications in automotive industry and electrical parts requiring excellent combination between thermal and mechanical properties.

VENYL UFRHG309R - 1367 is available in other colours on request.

General Information				
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Additive		Flame Retardant		
Features		Flame Retardant		
		Halogenated		
		Recyclable Material		
Uses		Automotive Applications		
		Electrical Parts		
Appearance		Colors Available		
Forms		Pellets		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.54	--	g/cm ³	ISO 1183
Molding Shrinkage	0.30 to 0.50	--	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	1.6	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	8300	6250	MPa	ISO 527-2
Tensile Stress (Break)	165	80.0	MPa	ISO 527-2
Tensile Strain (Break)	2.0	3.0	%	ISO 527-2
Flexural Modulus	8250	5750	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.0	11	kJ/m ²	ISO 179
Thermal	Dry	Conditioned	Unit	Test Method
Melting Temperature (DSC)	256	--	°C	ISO 3146
Electrical	Dry	Conditioned	Unit	Test Method
Comparative Tracking Index (Solution A)	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method

Flame Rating				UL 94
0.800 mm	V-0	--		
1.60 mm	V-0	--		
Glow Wire Flammability Index (1.60 mm)				IEC 60695-2-12
Glow Wire Ignition Temperature				IEC 60695-2-13
1.00 mm	825	--	°C	
2.00 mm	825	--	°C	
Oxygen Index	29	--	%	ISO 4589-2
Injection	Dry	Unit		
Drying Temperature	80.0		°C	
Drying Time	4.0		hr	
Rear Temperature	270 to 285		°C	
Middle Temperature	265 to 280		°C	
Front Temperature	260 to 285		°C	
Nozzle Temperature	265 to 280		°C	
Mold Temperature	80.0 to 100		°C	
Injection Pressure	85.0 to 110		MPa	
Injection Rate	Fast			
Holding Pressure	50.0 to 70.0		MPa	
Screw L/D Ratio	15.0:1.0 to 20.0:1.0			

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

