Vacuum Cast V-825 A/B

Polyurethane Thermoset Elastomer

BJB Enterprises, Inc.

Message:

V-825 A/B is a rigid 84 Shore D polyurethane system that exhibits exceptional physical properties. It is a high performance material that features high heat deflection capability and a low shrink factor. V-825 is a transparent, virtually colorless casting material that allows for unrestricted tinting and precise color matching. This product is ideal for producing intrinsically colored parts requiring a non-painted finish. This product can be easily processed with meter-mix-dispense, pressure or vacuum cast equipment.

Features Low viscosity Impact resistance, high Heat resistance, high Heat resistance, high The small is low to none Low shrinkage Appearance Yellow Clear/transparent Physical Norminal Value Molding Shrinkage - Flow (12.7 mm) 0.10 Specific Gravity 1.20 Molding Shrinkage - Flow (12.7 mm) 0.10 Durmeler Hardness Norminal Value Durometer Hardness (Shore D) 84 Tensile Storugth 0.94 Modulus 2280 Meninal Value Unit Tensile Isongation (Break) 11 Shaft De234 Recural Modulus 2480 Morinal Value Unit Tensile Isongation (Break) 11 Norminal Value Unit Norminal Value Unit Tensile Isongation (Break) 11 Norminal Value Man Norminal Value Unit Norminal Value Unit Norminal Value Unit Norminal Value <	General Information			
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	Thermoset Mix Viscosity (25°C)	450	сР	ASTM D2393
Post Cure Time (52°C) 2.0 - 4.0 hr	Demold Time (25°C)	120 - 180	min	
	Post Cure Time (52°C)	2.0 - 4.0	hr	

Additional Information

Mix ratio by weight: 100/60Mix ratio by volume: 100/66Work time, 100 g, 77°F: 6-8 minGel Time: 7-9 min

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