

Nylfor® B2 MF/30 NATURALE

Polyamide 6

SO.F.TER. SPA

Message:

Standard viscosity polyamide 6, 30% mineral filled

General Information			
Filler / Reinforcement	Mineral,30% Filler by Weight		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36	g/cm ³	ASTM D792
Molding Shrinkage	0.75	%	Internal Method
Water Absorption			ISO 62
Saturation, 23°C	6.0	%	
Equilibrium, 23°C, 50% RH	1.2	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6300	MPa	ASTM D638
Tensile Strength (Break)	70.0	MPa	ASTM D638
Tensile Elongation (Break)	6.0	%	ASTM D638
Flexural Modulus	5500	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.0	kJ/m ²	ISO 179/1eA
Notched Izod Impact (23°C)	35	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	110	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	500	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	4.0	hr	
Rear Temperature	240	°C	
Middle Temperature	260	°C	
Front Temperature	270	°C	

Mold Temperature	60.0 to 80.0	°C
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