VICOTE® F805 Natural

Polyetheretherketone

Victrex plc

Message:

The VICOTE F805 natural, F806 natural and F807Blk grades have been specifically formulated to provide a tough, resilient, high wear resistant coating with varying levels of lubricants on ferrous and non-ferrous substrates such as carbon steel, cast steel and aluminium. Typical properties are high continuous use temperature of 260°C, exceptional wear, abrasion and cut through resistance at these high temperatures combined with excellent chemical resistance. VICOTE dispersions have a low level of extractables. These properties are retained at high temperatures where other release coatings may potentially fail. Contact Victrex for further details.

VICOTE F805 natural, F806 natural and F807Blk dispersions are aqueous based however there are small amounts of solvents present. Refer to the appropriate MSDS sheet for details.

The PEEK polymer contained in the VICOTE dispersions like other non coating grades of VICTREX® PEEK polymer are thermoplastic in nature and exhibit flow above the melt temperature. When processed using the correct guidelines the coatings will exhibit the excellent properties that VICTREX PEEK is renowned for.

VICOTE Coatings have excellent chemical resistance. Consult the Victrex Chemical Resistance brochure for further details.

General Information					
Features	Flame Retardant				
	Good Abrasion Resistance				
	Good Chemical Resistance				
	Good Toughness				
	Good Wear Resistance				
	High Heat Resistance				
	Low Extractables				
	Resilient				
Uses	Coating Applications				
Agency Ratings	FDA 21 CFR 175.300				
Appearance	Natural Color				
Forms	Liquid				
Processing Method	Coating				
	Spraying				
Mechanical	Nominal Value		Test Method		
Coefficient of Friction ¹	0.18		ASTM G133		
Additional Information	Nominal Value	Unit	Test Method		
Cross Hatch Adhesion ²			ISO 2409		
Aluminum	0				

Weight	2000	g		
Konig Hardness (40.0 to 50.0 μm)	2.4	min	ISO 1522	
NOTE				
1.	Using 250N Load, µm @ 10 min			
2.	Rating 0 to 5			
3.	Part 1			

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