## Geon<sup>™</sup> Vinyl Flexible C8001

## Flexible Polyvinyl Chloride

## PolyOne Corporation

## Message:

Geon<sup>™</sup> Vinyl Flexible C8001 is a Flexible Polyvinyl Chloride product. It can be processed by extrusion or injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

| General Information                     |                   |       |             |
|---|-------------------|-------|-------------|
| Features                                | General Purpose   |       |             |
|   | Medium Gloss      |       |             |
|   |                   |       |             |
| Uses                                    | General Purpose   |       |             |
| Forms                                   | Pellets           |       |             |
| Processing Method                       | Extrusion         |       |             |
|   | Injection Molding |       |             |
|   |                   |       |             |
| Physical                                | Nominal Value     | Unit  | Test Method |
| Specific Gravity                        | 1.38              | g/cm³ | ASTM D792   |
| Hardness                                | Nominal Value     | Unit  | Test Method |
| Durometer Hardness                      |                   |       | ASTM D2240  |
| Shore A                                 | 77                |       |             |
| Shore A, 15 sec                         | 70                |       |             |
| Mechanical                              | Nominal Value     | Unit  | Test Method |
| Tensile Strength <sup>1</sup>           |                   |       | ASTM D638   |
| Break                                   | 12.1              | MPa   |             |
| 100% Strain                             | 6.21              | MPa   |             |
| Tensile Elongation <sup>2</sup> (Break) | 280               | %     | ASTM D638   |
| Thermal                                 | Nominal Value     | Unit  | Test Method |
| Brittleness Temperature                 | -25.0             | °C    | ASTM D746   |
| Extrusion                               | Nominal Value     | Unit  |             |
| Melt Temperature                        | 171 to 179        | °C    |             |
| NOTE                                    |                   |       |             |
| 1.                                      | 510 mm/min        |       |             |
| 2.                                      | 510 mm/min        |       |             |

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