

# Paraclean® 33L50

Acrylonitrile Butadiene Rubber

INSA

## Message:

Description:  
"Clean" Low volatility nbr for injection molding.  
Fast curing.  
Low water absorption.  
Low corrosion.  
Cold polymerized.  
Non staining stabilizer.  
Applications:  
Injection molded products.  
O-rings, seals, gaskets, grommets, and diaphragms.  
Footwear.  
Sponge.  
Blends with pvc.

General Information			
Features	Fast Cure		
	Low to No Water Absorption		
	Stain Resistant		
Uses	Blending		
	Diaphragms		
	Footwear		
	Gaskets		
	Grommets		
	Seals		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.990	g/cm <sup>3</sup>	ASTM D297
Mooney Viscosity (ML 1+4, 100°C)	43 to 57	MU	ASTM D1646
ACN Content - Bound	31.5 to 34.5	wt%	Internal Method
Ash Content	< 0.8	wt%	ASTM D5667
Volatile Matter	< 1.0	wt%	ASTM D5668

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: [sales@su-jiao.com](mailto:sales@su-jiao.com)

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

