

# Hyundai EP PA66 LD280

Polyamide 66  
HYUNDAI EP Co., Ltd.

Message:

Hyundai EP PA66 LD280 is a Polyamide 66 (Nylon 66) product filled with 40% mineral. It is available in Asia Pacific. Applications of Hyundai EP PA66 LD280 include automotive and caps/lids/closures. Primary characteristic: heat stabilizer.

General Information			
Filler / Reinforcement	Mineral,40% Filler by Weight		
Additive	Heat Stabilizer		
Features	General Purpose		
	Heat Stabilized		
Uses	Automotive Applications		
	Caps		
	General Purpose		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.49	g/cm <sup>3</sup>	ASTM D1505
Molding Shrinkage - Flow	0.40 to 0.70	%	ASTM D955
Ash Content	40	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	98.1	MPa	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	6370	MPa	ASTM D790
Flexural Strength	157	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	49	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	220	°C	ASTM D648
Melting Temperature	265	°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13 to 1.0E+15	ohms · cm	ASTM D257
Dielectric Strength	3.5	kV/mm	ASTM D149

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