# Rilsan® BESNO P40 TLX

## Polyamide 11

#### Arkema

### Message:

Rilsan ® BESNO P40 TLX is a polyamide 11 produced from a renewable source. This natural grade is plasticized and designed for extrusion of large pipe as used in Oil and Gas applications. MAIN APPLICATIONS Fluid transportation for Oil and Gas sector. Pressure and external sheath for offshore flexible pipes as per API 17 J. Liner for steel tubes or composite pipes.

General Information Additive Plasticizer Good Flexibility Features Renewable Resource Content Uses Tubing Natural Color Appearance Processing Method Extrusion Physical Nominal Value Unit Test Method 1.04 Density g/cm<sup>3</sup> ISO 1183 Hardness Nominal Value Unit Test Method Shore Hardness ISO 868 Shore D 68 Shore D, 15 sec 60 Mechanical Nominal Value Unit Test Method **Tensile Modulus** 345 MPa ISO 527-2 ISO 527-2 **Tensile Stress** Yield 26.0 MPa 48.0 MPa Break **Tensile Strain** ISO 527-2 Yield 52 % Break > 200 % Flexural Modulus 310 MPa ISO 178 Taber Abrasion Resistance (1000 Cycles, ISO 9352 1000 g, CS-17 Wheel) 9.50 mg Nominal Value Unit Test Method Impact Charpy Notched Impact Strength ISO 179 -30°C 7.0 kJ/m<sup>2</sup> 23°C No Break Charpy Unnotched Impact Strength ISO 179 -30°C No Break

23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	181	°C	ISO 11357-3
Additional Information	Nominal Value	Unit	Test Method
ISO Shortname	PA11-P, EHL, 22-003		ISO 1874
Renewable Carbon Conent	> 89	%	ASTM D6866
Extrusion	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	4.0 to 8.0	hr	
Melt Temperature	230 to 280	°C	

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