

Nylfor® B2 GF/30 NATURALE

Polyamide 6

SO.F.TER. SPA

Message:

Standard viscosity polyamide 6, 30% glass fiber reinforced, for standard and gas injection moulding

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Natural Color		
Processing Method	Gas-Assisted Injection Molding Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792
Molding Shrinkage	0.45	%	Internal Method
Water Absorption			ISO 62
Saturation, 23°C	6.3	%	
Equilibrium, 23°C, 50% RH	1.9	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9500	MPa	ASTM D638
Tensile Strength (Break)	170	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	8000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	15	kJ/m ²	ISO 179/1eA
Notched Izod Impact (23°C)	140	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	210	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	450	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	4.0	hr	
Rear Temperature	250	°C	

Middle Temperature	270	°C
Front Temperature	280	°C
Mold Temperature	80.0 to 90.0	°C

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Recommended distributors for this material

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