KRATON® D1163 P

Styrene Isoprene Styrene Block Copolymer

Kraton Polymers LLC

Message:

Kraton D1163 P is a clear, linear triblock copolymer based on styrene and isoprene, with a polystyrene content of 15%. It is supplied from North America in the physical form identified below.

Kraton D1163 PT - supplied as a dusted dense pellet

Kraton D1163 PTM - supplied as a dusted powder

Kraton D1163 P is used as an ingredient in formulating adhesives, sealants and coatings. It may also find use as a modifier of bitumen and polymers.

General Information	
Additive	Antioxidant
Features	Antioxidant
	Copolymer
Uses	Adhesives
	Coating Applications
	Compounding
	Plastics Modification
	Sealants
Appearance	Clear/Transparent
Forms	Pellets
	Powder
Processing Method	Coating
	Compression Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.920	g/cm³	ASTM D4025
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	23	g/10 min	
Antioxidant Additive ¹	0.080 to 0.30	%	Internal Method
Ash Content			
PT, Talc	0.25 to 0.45	%	Internal Method
PTM	2.5 to 5.0	%	ISO 247
Polystyrene Content	13 to 16	%	Internal Method
Solution Viscosity - Toluene, 25%w (25°C)	900	mPa·s	Internal Method
Total Extractables	< 1.0	%	Internal Method
Volatile Matter	< 0.50	%	Internal Method
Diblock Content	38.0		
Styrene/Rubber ratio	15/85		

Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore A, 10 sec,					
Compression Molded)	25		ASTM D2240		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Stress (300% Strain)	0.483	MPa	ASTM D412		
Tensile Strength (Yield)	10.3	MPa	ASTM D412		
Tensile Elongation (Break)	1400	%	ASTM D412		
NOTE					
	Primary antioxidant is a				
	non-staining, phenolic antioxidant.				
	The antioxidant package also				
	contains a non-TNPP secondary				
	antioxidant at a target level of				
1.	0.2% wt.				

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