

Rhelon G3533H-01

Polyamide 66/6 Copolymer
RheTech, Inc.

Message:

Rhelon G3533H-01 is a Polyamide 66/6 Copolymer (Nylon 66/6) product filled with 33% glass fiber. It can be processed by injection molding and is available in North America. Primary characteristic: heat stabilizer.

General Information			
Filler / Reinforcement	Glass Fiber,33% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.15 to 0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	134	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	1.5	%	
Break	1.5	%	
Flexural Modulus	7580	MPa	ASTM D790
Flexural Strength	228	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	59	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	243	°C	ASTM D648
Peak Melting Temperature	249	°C	ASTM D789
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	25	%	
Rear Temperature	246 to 257	°C	
Middle Temperature	263 to 274	°C	
Front Temperature	268 to 282	°C	
Nozzle Temperature	268 to 282	°C	
Processing (Melt) Temp	263 to 282	°C	

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