

# RTP 203 K TFE 15

Polyarylamide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'  
The data for this material has not been recently verified.  
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight		
Additive	PTFE lubricant (15%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20 - 0.50	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7580	MPa	ASTM D638
Tensile Strength	141	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	8960	MPa	ASTM D790
Flexural Strength	203	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	59	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	370	J/m	ASTM D4812
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm, Values per RTP Company testing.)	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0 - 5.0	hr	
Processing (Melt) Temp	249 - 282	°C	
Mold Temperature	121 - 141	°C	
Injection Pressure	82.7 - 124	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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