

Santoprene™ 121-65B200

Thermoplastic Vulcanizate

ExxonMobil Chemical

Message:

It can be bonded to vulcanized ethylene propylene diene monomer (EPDM) in a wide temperature range. -It has high flexibility and can be used in dynamic EPDM applications. -Higher gloss can match the surface of EPDM. -Used in sealing applications. -RoHS compliant.

General Information	
Features	Recyclable materials
Uses	Outdoor application
RoHS Compliance	RoHS compliance
Appearance	Black
Forms	Particle
Processing Method	Multiple injection molding Injection molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity			
--	0.908	g/cm ³	ASTM D792
--	0.910	g/cm ³	ISO 1183

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shaw A, 15 seconds, 23°C, 2.00mm)	67		ISO 868

Elastomers	Nominal Value	Unit	Test Method
Tensile Stress - Across Flow (100% Strain, 23°C)	2.30	MPa	ASTM D412, ISO 37
Tensile Strength - Across Flow (Break, 23°C)	9.20	MPa	ASTM D412, ISO 37
Tensile Elongation - Across Flow (Break, 23°C)	600	%	ASTM D412, ISO 37
Compression Set			
23°C, 22 hr ¹	22	%	ASTM D395B
70°C, 22 hr ²	48	%	ASTM D395B
70°C, 168 hr ³	53	%	ASTM D395B
23°C, 22 hr ⁴	22	%	ISO 815
70°C, 22 hr ⁵	48	%	ISO 815
70°C, 168 hr ⁶	53	%	ISO 815

Additional Information
如果适用,这是基于扇形浇口注塑成型的平板测试结果.拉伸强度,伸长率和拉伸应力沿垂直流动方向测定 - ISO 1 型,ASTM die C.25% 形变时的永久压缩变形.从埃克森美孚欧洲分支机构直接购买的所有产品都符合 REACH 法规. 对于埃克森美孚未进口至欧洲的产品,用户应自行评估其是否满足 REACH 法规.
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Injection instructions

Santoprene TPV与乙缩醛和PVC不相容.更多关于加工和模具设计的信息,请查阅我们的《注射成型指南》.

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