

OmniCarb™ PC08FR118

Polycarbonate

OMNI Plastics, LLC

Message:

Flame Resistant, UV Stabilized Polycarbonate

General Information			
Additive	UV Stabilizer		
Features	Flame Retardant		
	Good UV Resistance		
UL File Number	E138590		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	18	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	60.7	MPa	ASTM D638
Flexural Modulus	2280	MPa	ASTM D790
Flexural Strength	89.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	640	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.18 mm	138	°C	
1.8 MPa, Unannealed, 3.18 mm	127	°C	
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.50 mm	V-0		
	V-0		
3.00 mm	5VA		
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	3.0 to 4.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	249 to 293	°C	
Middle Temperature	271 to 304	°C	
Front Temperature	271 to 304	°C	

Nozzle Temperature	271 to 304	°C
Processing (Melt) Temp	271 to 304	°C
Mold Temperature	48.9 to 104	°C
Back Pressure	0.172 to 0.345	MPa

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

