

ALTECH® PP-H B 2030/156 GF30

Polypropylene Homopolymer

ALBIS PLASTIC GmbH

Message:

ALTECH® PP-H B 2030/156 GF30 is a Polypropylene Homopolymer (PP Homopolymer) product filled with 30% glass fiber. It is available in Asia Pacific, Europe, or North America. Typical application: Housings.

Characteristics include:

REACH Compliant

RoHS Compliant

Chemically Coupled

Homopolymer

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Chemically Coupled		
	Homopolymer		
Uses	Housings		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Density	1.12	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/21.6 kg)	3.0	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6400	MPa	ISO 527-2
Tensile Strain (Break)	4.0	%	ISO 527-2
Flexural Modulus	5300	MPa	ISO 178
Flexural Stress	130	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	9.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength	40	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	148	°C	ISO 75-2/A
Vicat Softening Temperature	138	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature			
Circulation Dryer	80.0 to 120	°C	
Desiccant Dryer	80.0 to 120	°C	
Drying Time			
Circulation Dryer	2.0 to 4.0	hr	
Desiccant Dryer	2.0 to 3.0	hr	

Processing (Melt) Temp	200 to 270	°C
Mold Temperature	20.0 to 90.0	°C

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