

# Borealis PP KSR4525

Polypropylene

Borealis AG

## Message:

KSR4525 is a reactor elastomer modified polypropylene intended for injection moulding. The product is available in natural colour. This material has excellent balanced mechanical properties and gives a good surface quality.

| General Information                       |                          |                   |              |
|-------------------------------------------|--------------------------|-------------------|--------------|
| Additive                                  | UV Stabilizer            |                   |              |
| Features                                  | Good UV Resistance       |                   |              |
|                                           | Recyclable Material      |                   |              |
| Uses                                      | Automotive Bumper        |                   |              |
|                                           | Automotive Exterior Trim |                   |              |
| Appearance                                | Natural Color            |                   |              |
| Processing Method                         | Injection Molding        |                   |              |
| Physical                                  | Nominal Value            | Unit              | Test Method  |
| Density                                   | 0.905                    | g/cm <sup>3</sup> | ISO 1183     |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 7.0                      | g/10 min          | ISO 1133     |
| Hardness                                  | Nominal Value            | Unit              | Test Method  |
| Ball Indentation Hardness                 | 38.0                     | MPa               | ISO 2039-1   |
| Mechanical                                | Nominal Value            | Unit              | Test Method  |
| Tensile Modulus (1.00 mm)                 | 940                      | MPa               | ISO 527-2    |
| Tensile Stress (Yield)                    | 20.0                     | MPa               | ISO 527-2/50 |
| Tensile Strain (Yield)                    | 6.0                      | %                 | ISO 527-2/50 |
| Flexural Modulus <sup>1</sup>             | 970                      | MPa               | ISO 178      |
| Flexural Stress                           | 22.0                     | MPa               | ISO 178      |
| Impact                                    | Nominal Value            | Unit              | Test Method  |
| Charpy Notched Impact Strength            |                          |                   | ISO 179/1eA  |
| -30°C                                     | 5.5                      | kJ/m <sup>2</sup> |              |
| -20°C                                     | 7.0                      | kJ/m <sup>2</sup> |              |
| 23°C                                      | 50                       | kJ/m <sup>2</sup> |              |
| Charpy Unnotched Impact Strength          |                          |                   | ISO 179/1eU  |
| -20°C                                     | No Break                 |                   |              |
| 23°C                                      | No Break                 |                   |              |
| Notched Izod Impact Strength              |                          |                   | ISO 180/1A   |
| -20°C                                     | 6.0                      | kJ/m <sup>2</sup> |              |
| 23°C                                      | 45                       | kJ/m <sup>2</sup> |              |
| Thermal                                   | Nominal Value            | Unit              | Test Method  |

|                             |        |          |             |
|-----------------------------|--------|----------|-------------|
| Heat Deflection Temperature |        |          |             |
| 0.45 MPa, Unannealed        | 70.0   | °C       | ISO 75-2/B  |
| 1.8 MPa, Unannealed         | 45.0   | °C       | ISO 75-2/A  |
| Vicat Softening Temperature |        |          |             |
| --                          | 137    | °C       | ISO 306/A   |
| --                          | 47.0   | °C       | ISO 306/B   |
| CLTE - Flow (-30 to 80°C)   | 1.0E-4 | cm/cm/°C | ISO 11359-2 |
| NOTE                        |        |          |             |

1. 2.0 mm/min

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