

Sunny® PBT-PET EN230

Polybutylene Terephthalate + PET

Guangdong Shunde Shunyan New Material Co., Ltd.

Message:

EP flame reinforced Polybutylene Terephthalate-Polyethylene Terephthalate

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Flame Retardant		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			
-- ¹	1.64	g/cm ³	ASTM D792
23°C	1.64	g/cm ³	ISO 1183
Molding Shrinkage			
Flow : 23°C	0.30 to 0.60	%	ASTM D955
23°C	0.30 to 0.60	%	ISO 294-4
Water Absorption			
Equilibrium, 23°C	0.080	%	ASTM D570
Equilibrium, 23°C, 50% RH	0.080	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
-- ²	135	MPa	ASTM D638
--	135	MPa	ISO 527-2/5
Tensile Elongation			
Break ³	1.9	%	ASTM D638
Break	2.0	%	ISO 527-2/5
Flexural Modulus			
50.0 mm Span	8720	MPa	ASTM D790
50.0 mm Span	9000	MPa	ISO 178
Flexural Strength			
50.0 mm Span	184	MPa	ASTM D790
-- ⁴	190	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	96	J/m	ASTM D256
23°C	9.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (1.8 MPa, Unannealed, 6.40 mm)	210	°C	ASTM D648, ISO 75-2/Af
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	110 to 120	°C	
Drying Time	3.0 to 4.0	hr	
Rear Temperature	250	°C	
Middle Temperature	245	°C	
Front Temperature	240	°C	
Processing (Melt) Temp	245	°C	
Mold Temperature	90.0	°C	
Injection Rate	Moderate-Fast		
NOTE			
1.	23°C		
2.	5.0 mm/min		
3.	5.0 mm/min		
4.	50 mm span		

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Recommended distributors for this material

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