

Chemlon® 109 H

Polyamide 66

Teknor Apex Company (Chem Polymer)

Message:

Chemlon® 109 H is a Polyamide 66 (Nylon 66) material. It is available in Asia Pacific, Europe, or North America for injection molding.

Important attributes of Chemlon® 109 H are:

Flame Rated

Impact Resistant

Good Processability

Good Toughness

Heat Stabilizer

Typical application of Chemlon® 109 H: Automotive

General Information			
Additive	Heat Stabilizer		
Features	Good Impact Resistance		
	Good Processability		
	Good Toughness		
	Heat Stabilized		
	High Strength		
	Low Temperature Impact Resistance		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.09	g/cm ³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	51.7	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	4.5	%	
Break	50	%	
Flexural Modulus	1720	MPa	ASTM D790
Flexural Strength	48.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°C	240	J/m	
23°C	960	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	62.8	°C	ASTM D648

Melting Temperature	257	°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13	ohms·cm	ASTM D257
Dielectric Strength (3.00 mm)	10	kV/mm	ASTM D149
Comparative Tracking Index (CTI)	600	V	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.749 mm)	HB		UL 94
Oxygen Index	21	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	25	%	
Rear Temperature	241 to 257	°C	
Middle Temperature	257 to 271	°C	
Front Temperature	263 to 279	°C	
Nozzle Temperature	263 to 282	°C	
Processing (Melt) Temp	263 to 282	°C	

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Recommended distributors for this material

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