

Zytel® FG101L NC010

NYLON RESIN
DuPont Performance Polymers

Message:
Unreinforced Polyamide 66 with Developed for Food Contact Applications

General Information				
UL YellowCard		E41938-100907540	E41938-100907541	
Additive		Mold Release		
Agency Ratings		UL Unspecified Rating		
Forms		Pellets		
Processing Method		Injection Molding		
Part Marking Code (ISO 11469)		>PA66<		
Resin ID (ISO 1043)		PA66		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.14	--	g/cm³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	1.4	--	%	
Flow	1.4	--	%	
Water Absorption				ISO 62
23°C, 24 hr, 2.00 mm	8.5	--	%	
Equilibrium, 23°C, 2.00 mm, 50% RH	2.6	--	%	
Viscosity Number	150	--	cm³/g	ISO 307
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness				ISO 2039-2
M-Scale	79	59		
R-Scale	121	108		
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	3100	1400	MPa	ISO 527-2
Tensile Stress (Yield)	82.0	55.0	MPa	ISO 527-2
Tensile Strain (Yield)	4.5	25	%	ISO 527-2
Nominal Tensile Strain at Break	25	> 50	%	ISO 527-2
Tensile Creep Modulus				ISO 899-1
1 hr	--	1400	MPa	
1000 hr	--	820	MPa	
Flexural Modulus	2800	1200	MPa	ISO 178
Films	Dry	Conditioned	Unit	Test Method
Tensile Elongation - MD (Yield)	4.5	--	%	ISO 527-3

Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	4.5	3.0	kJ/m ²	
23°C	5.5	15	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	400 kJ/m ²	No Break		
23°C	No Break	No Break		
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	200	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	70.0	--	°C	ISO 75-2/A
Glass Transition Temperature ¹	60.0	--	°C	ISO 11357-2
Vicat Softening Temperature	240	--	°C	ISO 306/B50
Melting Temperature ²	262	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	1.0E-4	--	cm/cm/°C	
Transverse	1.1E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+14	1.0E+12	ohms·cm	IEC 60093
Electric Strength	32	28	kV/mm	IEC 60243-1
Relative Permittivity				IEC 60250
100 Hz	3.80	6.00		
1 MHz	3.50	4.00		
Dissipation Factor				IEC 60250
100 Hz	8.0E-3	0.21		
1 MHz	0.018	0.075		
Comparative Tracking Index	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification				IEC 60695-11-10, -20
0.700 mm	V-2	--		
1.50 mm	V-2	--		
Oxygen Index	28	--	%	ISO 4589-2
Fill Analysis	Dry	Conditioned	Unit	
Melt Density	0.970	--	g/cm ³	
Specific Heat Capacity of Melt	2790	--	J/kg/°C	
Thermal Conductivity of Melt	0.16	--	W/m/K	

Effective Thermal Diffusivity	0.0500	--	cSt
NOTE			
1.	10°C/min		
2.	10°C/min		

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