

Grilamid® L 25 W 40

Polyamide 12

EMS-GRIVORY

Message:

Grilamid® L 25 W 40 is a Polyamide 12 (Nylon 12) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for extrusion.

Important attributes of Grilamid® L 25 W 40 are:

Flame Rated

RoHS Compliant

Plasticized

Good Flexibility

High Viscosity

Typical applications include:

Automotive

Consumer Goods

Industrial Applications

General Information				
UL YellowCard	E53898-243840	E132701-100536656	E132701-237872	
Additive	Plasticizer			
Features	Good Flexibility			
	High Viscosity			
	Plasticized			
Uses	Consumer Applications			
	Hydraulic Applications			
	Industrial Applications			
	Pneumatic Applications			
RoHS Compliance	RoHS Compliant			
Forms	Granules			
Processing Method	Extrusion			
Multi-Point Data	Isochronous Stress vs. Strain (ISO 11403-1)			
	Isothermal Stress vs. Strain (ISO 11403-1)			
	Secant Modulus vs. Strain (ISO 11403-1)			
	Shear Modulus vs. Temperature (ISO 11403-1)			
	Viscosity vs. Shear Rate (ISO 11403-2)			
Physical	Dry	Conditioned	Unit	Test Method
Density	1.03	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	1.3	--	%	
Flow	0.90	--	%	
Water Absorption				ISO 62

Saturation, 23°C	1.4	--	%	
Equilibrium, 23°C, 50% RH	0.70	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Shore Hardness (Shore D, 15 sec)	--	65		ISO 868
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	450	400	MPa	ISO 527-2
Tensile Stress				ISO 527-2
Yield	30.0	25.0	MPa	
Break	45.0	40.0	MPa	
Tensile Strain (Yield)	15	20	%	ISO 527-2
Nominal Tensile Strain at Break	> 50	> 50	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	--	4.0	kJ/m ²	
23°C	--	No Break		
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	No Break	No Break		
23°C	No Break	No Break		
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	95.0	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	45.0	--	°C	ISO 75-2/A
Continuous Use Temperature				Internal Method
-- ¹	80.0 to 100	--	°C	
-- ²	150	--	°C	
Melting Temperature ³	173	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	1.4E-4	--	cm/cm/°C	
Transverse	1.8E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+11	ohms	IEC 60093
Volume Resistivity	--	1.0E+13	ohms·cm	IEC 60093
Electric Strength	--	32	kV/mm	IEC 60243-1
Comparative Tracking Index	--	600	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20

Additional Information	Dry	Conditioned	Test Method
ISO Type	PA12-P, EHL, 22-004	--	ISO 1874
NOTE			
1.	Long Term		
2.	Short Term		
3.	10°C/min		

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