

Tecodur® PB70 NL TD22

Polycarbonate + PBT
Eurotec Engineering Plastics

Message:
PBT/PC, unfilled, flame retardant - halogen (RoHS compliant), impact modified, natural

General Information			
Additive	Flame Retardant		
	Impact Modifier		
Features	Flame Retardant		
	Impact Modified		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Appearance	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	(PBT+PC)-I FR(17)		
Physical	Nominal Value	Unit	Test Method
Density	1.36	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow	1.4	%	
Flow	1.4	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	0.20	%	ISO 62
Moisture Content	< 0.080	%	ISO 15512
Back Pressure	Low		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2500	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	50.0	MPa	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/1A
-30°C	10	kJ/m ²	
23°C	12	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	70.0	°C	ISO 75-2/A
Melting Temperature ¹	225	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+16	ohms · cm	IEC 60093

Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	V-0		
1.60 mm	V-0		
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	2.0 to 4.0	hr	
Hopper Temperature	50.0 to 70.0	°C	
Processing (Melt) Temp	230 to 260	°C	
Mold Temperature	50.0 to 100	°C	
Injection Rate	Moderate-Fast		
Holding Pressure	40.0 to 80.0	MPa	
NOTE			
1.	10 K/min		

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