

Maxxam™ F5134T2-4

Polypropylene Homopolymer

PolyOne Corporation

Message:

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General Information			
Filler / Reinforcement	Talc\Mineral,21% Filler by Weight		
Features	General Purpose		
	Homopolymer		
Uses	Automotive Applications		
	Construction Applications		
	Consumer Applications		
	General Purpose		
	Industrial Applications		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.5	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR)	9.50	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	30.0	MPa	ISO 527-2
Tensile Strain (Yield)	4.0	%	ISO 527-2
Flexural Modulus	2300	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	3.2	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	118	°C	ISO 75-2/B
1.8 MPa, Unannealed	68.0	°C	ISO 75-2/A
Melting Temperature	160 to 170	°C	
Flammability	Nominal Value	Unit	Test Method
Burning Rate	< 100	mm/min	ISO 3795

Injection	Nominal Value	Unit
Processing (Melt) Temp	185 to 220	°C
Mold Temperature	20.0 to 60.0	°C

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