# Qenos PE HD1155

### High Density (HMW) Polyethylene

#### Qenos Pty Ltd

#### Message:

HD1155 is a very high molecular weight High Density Polyethylene copolymer resin, especially formulated for use in large part moldings where strength and rigidity are of importance. It combines excellent impact strength with good ESCR.

HD1155 is especially suited for blow molding self-supporting drums and industriall containers. HD1155 is also suitable for Dangerous Goods (DG) applications - depending on the design of the container, the goods to be stored and the DG grouping. Suitability for use in any application should be determined by appropriate performance testing.

General Information					
Features	Copolymer				
	Good Strength				
	High Density				
	High ESCR (Stress Crack Resist.)				
	High Impact Resistance				
	High Molecular Weight				
	High Rigidity				
Uses	Drums				
	Industrial Containers				
Agency Ratings	AS 2070-1999 4.1.1(a)				
	FDA 21 CFR 177.1520(c) 3.1a				
Processing Method	Blow Molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.953	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (MFR)			ASTM D1238		
190°C/2.16 kg	0.070	g/10 min			
190°C/21.6 kg	9.0	g/10 min			
190°C/5.0 kg	0.40	g/10 min			
Environmental Stress-Cracking Resistance			ASTM D1693B		
10% Igepal, F50	250	hr			
100% Igepal, F50	> 1000	hr			
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore D)	63		ASTM D2240		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Yield)	27.0	MPa	ASTM D638		
Tensile Elongation (Break)	800	%	ASTM D638		
Flexural Modulus	990	MPa	ASTM D790		

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (-30°C)	250	J/m	ASTM D256A

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#### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

