

# Sylvin 9655-68 Clear 8384

Polyvinyl Chloride  
Sylvin Technologies Incorporated

Message:  
Sylvin 9655-68 Clear 8384 Is A Vinyl Compound That Is Formulated With A Non Phthalate Plasticizer And Is Suitable For Injection Molding Applications.

General Information			
Additive	Plasticizer		
Features	Non-phthalate plasticizer		
	General		
Uses	Industrial application		
	General		
Appearance	Clear/transparent		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	68		ASTM D2240
Shaw A, 10 seconds	68		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	12.8	MPa	ASTM D638
Tensile Elongation (Break)	400	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tear Strength	43.8	kN/m	ASTM D624
Thermal	Nominal Value	Unit	
Melting Temperature	160 - 171	°C	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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