

XYRON™ TT520

Polyphenylene Ether + PP
Asahi Kasei Chemicals Corporation

Message:

Modified PPE
PP/PPE alloy
20% Filler Reinforced Dimensional stability Good

General Information			
UL YellowCard	E82268-536772		
Filler / Reinforcement	Filler,20% Filler by Weight		
Features	Good Dimensional Stability		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.13	g/cm ³	ISO 1183
Molding Shrinkage ¹ (2.00 mm)	0.70 to 0.90	%	Internal Method
Water Absorption (23°C, 24 hr)	0.040	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (23°C)	40.0	MPa	ISO 527-2
Nominal Tensile Strain at Break (23°C)	20	%	ISO 527-2
Flexural Modulus (23°C)	3200	MPa	ISO 178
Flexural Stress (23°C)	64.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ² (23°C)	6.0	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed	120	°C	ASTM D648
1.8 MPa, Unannealed	100	°C	ISO 75-2/A
CLTE - Flow (-30 to 65°C)	6.0E-5	cm/cm/°C	ISO 11359-2
Flammability	Nominal Value	Test Method	
Flame Rating (0.750 mm)	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	100 to 110	°C	
Drying Time	3.0 to 4.0	hr	
Processing (Melt) Temp	250 to 280	°C	
Mold Temperature	50.0 to 90.0	°C	
NOTE			
1.	150x150x2 mm		
2.	4 mm		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any

infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

