

PROTEQ™ C15ST4L

Polypropylene Copolymer

Marplex Australia Pty. Ltd.

Message:

PROTEQ™ C15ST4L is a medium flow, impact modified, 20% talc filled, heat stabilised grade of polypropylene copolymer. It is intended for use in applications where relatively higher impact resistance and heat age stability is required.

Note: The letter "U" indicate UV stabilisation has been added [ie: PROTEQ™ C15UST4].

General Information			
Filler / Reinforcement	Talc,20% Filler by Weight		
Additive	Heat Stabilizer		
	Impact Modifier		
Features	Copolymer		
	Good Heat Aging Resistance		
	Heat Stabilized		
	High Impact Resistance		
	Impact Modified		
	Medium Flow		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.00 mm)	1.2	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore D	70		
Shore D, 15 sec	62		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (3.20 mm)	26.0	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	50	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	2150	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	43.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	75	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	680	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.20 mm	126	°C	
1.8 MPa, Unannealed, 3.20 mm	68.0	°C	

CLTE - Flow	7.5E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (1.60 mm)	550	°C	AS/NZS 60695
Injection	Nominal Value	Unit	
Drying Temperature	85.0 to 90.0	°C	
Drying Time	2.0 to 4.0	hr	
Rear Temperature	195 to 215	°C	
Middle Temperature	205 to 225	°C	
Front Temperature	215 to 235	°C	
Processing (Melt) Temp	220 to 270	°C	
Mold Temperature	50.0 to 80.0	°C	
Injection Pressure	60.0 to 140	MPa	
Injection Rate	Moderate		
Back Pressure	0.100 to 0.500	MPa	
Screw Speed	40 to 60	rpm	
Clamp Tonnage	3.0 to 6.0	kN/cm ²	
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	10 mm/min		
4.	10 mm/min		

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