

Hanwha Total PE E210F

Ethylene Vinyl Acetate Copolymer
HANWHA TOTAL PETROCHEMICALS Co., Ltd.

Message:

E210F is a EVA (ethylene-vinylacetate copolymer) resin for crosslinked foam applications including mid-sole and in-sole of athletic shoes. This grade is designed to be processed in conventional kneading and rolling equipment for mixing and dispersing crosslinking agent and foaming agent.

General Information			
Features	Low compressive deformability		
	Copolymer		
	Dispersible		
	Workability, good		
	Crosslinkable		
	Good tear strength		
Uses	Composite		
	Foam		
	Footwear		
Forms	Particle		
Processing Method	Composite		
	Compression molding		
Physical	Nominal Value	Unit	Test Method
Density	0.943	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.5	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (50°C, F10)	500	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	90		ASTM D2240
Shaw D	35		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	28.4	MPa	ASTM D638
Tensile Elongation (Break)	800	%	ASTM D638
Apparent Bending Modulus	44.1	MPa	ASTM D747
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-70.0	°C	ASTM D746
Vicat Softening Temperature	56.0	°C	ASTM D1525 ¹
Melting Temperature	88.0	°C	

Additional Information

Kneader Temperature: 95 to 105 °C Foaming Temperature: 155 °C Foaming Pressure: 150 kg/cm³ Curing Time: 40 min VA Content, SAMSUNG TOTAL: 21 kg force/cm²

NOTE

1. 压力1 (10N)

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