Moplen HP600R

Polypropylene Homopolymer

PolyMirae

Message:

Moplen HP600R is a polyproylene homopolymer manufactured using the Spheripol process. It is particularly suitable for injection molding. Potential end use applications include food container and other general housewares

General Information			
Features	Highlight		
	Homopolymer		
	Workability, good		
	Excellent appearance		
Uses	Household goods		
	Container		
	Food container		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	25	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	110		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	36.3	MPa	ASTM D638
Tensile Elongation (Yield)	10	%	ASTM D638
Flexural Modulus	1670	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	25	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	115	°C	ASTM D648

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