

ALCOM® PA66 910/1 GF15 MR25

Polyamide 66
ALBIS PLASTIC GmbH

Message:

ALCOM® PA66 910/1 GF15 MR25 is a Polyamide 66 (Nylon 66) product filled with 15% glass fiber and 25% mineral. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Typical application: Engineering/Industrial Parts.

Characteristics include:

- REACH Compliant
- RoHS Compliant
- Good Aesthetics
- Heat Stabilizer
- Warp Resistant

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
	Mineral,25% Filler by Weight		
Additive	Heat Stabilizer		
Features	Good Surface Finish		
	Heat Stabilized		
	Low Warpage		
Uses	Bearings		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.46	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8200	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus	7800	MPa	ISO 178
Flexural Stress	190	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength	40	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	250	°C	ISO 75-2/A
Vicat Softening Temperature	255	°C	ISO 306/B50
Injection	Nominal Value	Unit	Test Method
Drying Temperature	80.0	°C	
Drying Time	2.0 to 12	hr	

Processing (Melt) Temp	280 to 300	°C
Mold Temperature	80.0 to 120	°C

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Recommended distributors for this material

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