

Versalloy™ XL 9070X-9

Thermoplastic Elastomer

PolyOne Corporation

Message:

Versalloy™XL 9070X-9 is a TPV alloy with strong fluidity and surface aesthetics, suitable for a variety of applications.

Very suitable for long and narrow runners

It can be bonded to polypropylene by overlapping molding

Excellent surface aesthetics

Strong wear resistance

General Information			
UL YellowCard	E76261-101061822		
Features	Recyclable materials		
	Good liquidity		
	Excellent appearance		
Uses	overmolding		
	Thin wall parts		
	Soft touch application		
	Consumer goods application field		
Agency Ratings	FDA 21 CFR 177.1210 3		
	UL 94 .QMFZ2.E76261		
RoHS Compliance	RoHS compliance		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.888	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
190°C/2.16 kg	30	g/10 min	ASTM D1238
200°C/5.0 kg	280	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.4 - 2.0	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	69		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ¹			ASTM D412
100% strain, 23°C ²	2.48	MPa	ASTM D412
300% strain, 23°C ³	3.53	MPa	ASTM D412
Tensile Strength (Break, 23°C)	5.43	MPa	ASTM D412

Tensile Elongation (Break, 23°C)	580	%	ASTM D412
Tear Strength	31.5	kN/m	ASTM D624
Compression Set			ASTM D395B
23°C, 22 hr	23	%	ASTM D395B
70°C, 22 hr	42	%	ASTM D395B
100°C, 22 hr	53	%	ASTM D395B
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	HB		UL 94
Fill Analysis	Nominal Value	Unit	Test Method
Apparent Viscosity (200°C, 11200 sec ⁻¹)	6.20	Pa·s	ASTM D3835

Additional Information

Versalloy™ XL 9070X-9 can be recycled as a filler or impact modifier for polyolefins, or can be recycled by grinding and reintroduction to the molding process. Similar to PP or PE recycling process, if separated appropriately, it can be recycled many times. Municipality waste stream recycle code is "7" which is designated for "Other". Please contact GLS Thermoplastic Elastomers for a copy of our Recyclability Compliance letter.

Injection	Nominal Value	Unit
Suggested Max Regrind	20	%
Rear Temperature	149 - 188	°C
Middle Temperature	160 - 199	°C
Front Temperature	171 - 210	°C
Nozzle Temperature	171 - 210	°C
Mold Temperature	15.6 - 26.7	°C
Back Pressure	0.689 - 1.38	MPa
Screw Speed	50 - 100	rpm

Injection instructions

在使用此产品之前或之后,均须用熔体流动速率较低 (0.5 - 2.5 MFR) 的聚乙烯 (PE) 或聚丙烯 (PP) 彻底进行置换. Versalloy™ XL 9070X-9 可利用高达 20% 的回收料同时其性能所受影响却极小,但该回收料必须是未受到污染的. 为了最大限度地减小模塑期间其性能所受的影响,熔体温度应维持得尽可能低. 回收料的有效性应由用户最终确定. 不需要干燥注射速度: 1 - 5 英寸/秒 第一阶段 - 提升压力: 300 - 700 psi 第二阶段 - 保持压力: 70% 的升压保持时间(厚部件): 4 - 10 秒 保持时间(薄部件): 1 - 3 秒

NOTE

1. 2 hours
2. Mouth die c
3. C mould

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