

RTP 728 Z

High Density Polyethylene
RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Talc filler, 20% filler by weight		
Agency Ratings	FDA not rated		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.11	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.6	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.010	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2070	MPa	ASTM D638
Tensile Strength	20.7	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	1720	MPa	ASTM D790
Flexural Strength	27.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	82.2	°C	ASTM D648
1.8 MPa, not annealed	48.9	°C	ASTM D648
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 20mil/in.Tensile Elongation, ASTM D-638: > 10%			
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Suggested Max Regrind	20	%	

Rear Temperature	177 - 288	°C
Middle Temperature	177 - 288	°C
Front Temperature	177 - 288	°C
Mold Temperature	23.9 - 51.7	°C
Injection Pressure	68.9 - 103	MPa
Back Pressure	0.345	MPa

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Recommended distributors for this material

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