

Toyolac® 300-325

Acrylonitrile Butadiene Styrene

Toray Resin Company

Message:

Toyolac® 300-325 is an Acrylonitrile Butadiene Styrene (ABS) product. It is available in Asia Pacific, Europe, or North America.

Characteristics include:

Flame Rated

Impact Resistant

General Information			
Features	Ultra High Impact Resistance		
Part Marking Code	>ABS<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			
--	1.04	g/cm ³	ASTM D792
23°C	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	10	g/10 min	ISO 1133
Molding Shrinkage	0.40 to 0.60	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C)	100		ASTM D785, ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
--	39.0	MPa	ASTM D638
23°C	43.0	MPa	ISO 527-2
Tensile Elongation			
Break	50	%	ASTM D638
Break, 23°C	16	%	ISO 527-2
Flexural Modulus			
--	1810	MPa	ASTM D790
23°C	1800	MPa	ISO 178
Flexural Strength			
--	57.0	MPa	ASTM D790
23°C	60.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	27	kJ/m ²	ISO 179
Notched Izod Impact			ASTM D256
-30°C, 3.20 mm	160	J/m	
-30°C, 12.7 mm	150	J/m	
0°C, 3.20 mm	240	J/m	
0°C, 12.7 mm	210	J/m	

23°C, 3.20 mm	340	J/m	
23°C, 12.7 mm	330	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed, 6.40 mm	84.0	°C	ASTM D648
1.8 MPa, Unannealed	80.0	°C	ISO 75-2/A
Vicat Softening Temperature	90.0 to 95.0	°C	
CLTE - Flow	8.3E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

