

HiFill® PBT 2225

Polybutylene Terephthalate
Techmer Engineered Solutions

Message:

HiFill® PBT 2225 is a Polybutylene Terephthalate (PBT) product. It can be processed by injection molding and is available in North America. Primary characteristic: flame rated.

General Information			
Appearance	Colors Available		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.26	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	2.2	%	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	35.2	MPa	ASTM D638
Tensile Elongation (Break)	90	%	ASTM D638
Flexural Modulus	896	MPa	ASTM D790
Flexural Strength	44.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	640	J/m	ASTM D256
Unnotched Izod Impact (23°C, 3.18 mm)	No Break		ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	110	°C	
1.8 MPa, Unannealed	70.0	°C	
CLTE - Flow	8.6E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	5.0E+16	ohms · cm	ASTM D257
Dielectric Strength ¹	16	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.18 mm)	HB		UL 94
NOTE			
1.	Method A (Short-Time)		

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