Zhongfa PET G30FR

Polyethylene Terephthalate

Yuyao Zhongfa Engineering Plastics Co. Ltd.

Message:

Zhongfa PET G30FR is a polyethylene terephthalate (PET) material, which contains a 30% glass fiber reinforced material. This product is available in the Asia-Pacific region and is processed by injection molding.

The main characteristics of Zhongfa PET G30FR are:

flame retardant/rated flame

Flame Retardant

high strength

insulation

Heat resistance

Typical application areas include:

Electrical/electronic applications

electrical appliances

Automotive Industry

General Information				
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight			
Additive	Flame retardancy			
Features	High tensile strength			
	Insulation			
	Good liquidity			
	Good heat aging resistance			
	Flame retardancy			
Uses	Electrical/Electronic Applications			
	Electrical appliances			
	Application in Automobile Field			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.65	g/cm³	ASTM D792	
Molding Shrinkage - Flow	0.30 - 0.60	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength	150	МРа	ASTM D638	
Tensile Elongation (Break)	3.5	%	ASTM D638	
Flexural Modulus	9600	MPa	ASTM D790	
Flexural Strength	225	MPa	ASTM D790	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (1.8 MPa, Unannealed)	240	°C	ASTM D648	
Electrical	Nominal Value	Unit	Test Method	

Volume Resistivity	1.0E+15	ohms·cm	ASTM D257	
Flammability	Nominal Value	Unit	Test Method	
Flame Rating			UL 94	
1.60 mm	V-0		UL 94	
3.20 mm	V-0		UL 94	
Additional Information				
Notched Izod Impact, ASTM D256: 8.5 kJ/m ²				
Injection	Nominal Value	Unit		
Drying Temperature	125 - 130	°C		
Drying Time	5.0 - 8.0	hr		
Processing (Melt) Temp	250 - 280	°C		
Mold Temperature	60.0 - 100	°C		
Injection Pressure	80.0 - 120	MPa		

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