

TAIRIPRO K7005AX

Polypropylene Impact Copolymer

Formosa Plastics Corporation

Message:

FCFC PP resin K7005AX meets the requirements of UL, FDA, RoHS and the certificates of environmental protection.

General Information			
Features	Impact copolymer		
Agency Ratings	EC 1907/2006 (REACH)		
	FDA 21 CFR 177.1520		
RoHS Compliance	RoHS compliance		
UL File Number	E162823		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.898	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (23°C)	1.4 - 1.8	%	Internal method
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C)	90		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	25.5	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	> 200	%	ASTM D638
Flexural Modulus (23°C)	1320	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact			ASTM D256
-20°C, 3.18 mm	45	J/m	ASTM D256
23°C, 3.18 mm	98	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, 6.35 mm)	120	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.59 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Mold Temperature	30.0 - 50.0	°C	
Injection Pressure	2.94 - 5.88	MPa	
Injection instructions			
Screw Temp: 180-230°C			

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

