

Moharamplast PP MP-COAT 9010

Polypropylene
Moharamplast S.A.E

Message:

A white polypropylene compound designed for coating steel pipes in oil and gas applications. Antioxidants, UV stabilizer, processing aids and other additives are added to obtain excellent long term properties and better processability ensuring protection against extreme external conditions, mechanical impacts or degradation by heat or UV irradiation. It can be used up to 115°C service temperature of the pipeline when combined with the grafted adhesive.

Safety
MP COAT-9010 is classified as no-dangerous material.
We advise you to follow our safety guidelines and recommendations in our Material Safety Data Sheet.

Typical Applications
MP COAT-9010 is designed for use in (3LPP) steel pipe coating system, suited for high temperature pipeline applications in conjunction with an epoxy primer and a polyolefin adhesive. It is mainly used for coating steel pipes in oil and gas applications and thus help in minimizing the potential for corrosion of underground steel pipes.

Specifications
MP COAT-9010 complies with the requirements of the standards DIN 30 678 and ISO 21809-1 part 1 when the product is processed using the correct extrusion practice and testing procedures.

General Information			
Additive	Antioxidant		
	Processing Aid		
	UV Stabilizer		
Features	Antioxidant		
	Good Impact Resistance		
	Good Processability		
	Good Surface Finish		
	Good UV Resistance		
	High Heat Resistance		
Uses	Coating Applications		
	Oil/Gas Applications		
	Pipe Coatings		
Agency Ratings	DIN 30670		
	ISO 21809-1 Part 1		
Appearance	White		
Forms	Pellets		
Processing Method	Extrusion		
	Extrusion Coating		
Physical	Nominal Value	Unit	Test Method

Specific Gravity ¹	0.910	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.80	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance			
--	> 5000	hr	ASTM D1693A
--	> 5000	hr	ASTM D1693B
--	> 5000	hr	ASTM D1693C
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	> 60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	> 21.6	MPa	
Break	> 29.4	MPa	
Tensile Elongation (Break)	> 1200	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Impact Resistance	> 100	J/cm	ISO 21809-1
Head Temperature	210 to 230	°C	
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -40.0	°C	ASTM D746
Vicat Softening Temperature	140	°C	ASTM D1525
Melting Temperature	> 160	°C	ASTM D2117
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	190 to 220	°C	
Cylinder Zone 3 Temp.	190 to 220	°C	
Cylinder Zone 5 Temp.	190 to 220	°C	
Melt Temperature	220 to 240	°C	
Die Temperature	210 to 230	°C	
NOTE			
1.	23°C		

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