

Panlite® G-3420R

Polycarbonate

TEIJIN LIMITED

Message:

Glass fiber reinforced grades-20% Glass fiber

General Information			
UL YellowCard	E50075-101629065	E244324-101516669	
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Features	Good Creep Resistance		
	High Rigidity		
Uses	Camera Applications		
	Industrial Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.34	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 4.00 mm	0.40 to 0.60	%	
Flow : 4.00 mm	0.10 to 0.30	%	
Water Absorption (23°C, 24 hr)	0.14	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6100	MPa	ISO 527-2/1
Tensile Stress (Break)	90.0	MPa	ISO 527-2/5
Tensile Strain (Break)	2.5	%	ISO 527-2/5
Flexural Modulus ¹	5400	MPa	ISO 178
Flexural Stress ²	140	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	11	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	40	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	150	°C	ISO 75-2/B
1.8 MPa, Unannealed	147	°C	ISO 75-2/A
Vicat Softening Temperature	152	°C	ISO 306/B50
CLTE			ISO 11359-2
Flow	3.0E-5	cm/cm/°C	
Transverse	6.0E-5	cm/cm/°C	

RTI Elec (1.50 mm)	130	°C	UL 746
RTI Imp (1.50 mm)	125	°C	UL 746
RTI Str (1.50 mm)	130	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Electric Strength ³	35	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
100 Hz	3.40		
1 MHz	3.40		
Dissipation Factor			IEC 60250
100 Hz	1.0E-3		
1 MHz	9.0E-3		
Comparative Tracking Index	175	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.430 mm	HB		
0.800 mm	V-2		
3.00 mm	V-1		
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	short time test		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

