

# LUVOCOM® 1105-8969

Polyetheretherketone  
Lehmann & Voss & Co.

Message:

LUVOCOM® 1105-8969 is a polyetheretherketone (PEEK) material. This product is available in Europe.  
LUVOCOM®The main features of 1105-8969 are:

- Conductivity
- anti-warping
- Good stiffness
- Typical application areas include:
- Electrical/electronic applications
- Reflector
- textile/fiber
- engineering/industrial accessories
- Aerospace

General Information			
Features	Heat conduction		
	Low warpage		
	Rigid, good		
	Good strength		
Uses	Reflector		
	Textile applications		
	Engineering accessories		
	Aerospace applications		
	Switch		
	Application in Automobile Field		
	spool		
Appearance	Medical/nursing supplies		
	Dark gray		
Physical	Nominal Value	Unit	Test Method
Density	1.48	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage	0.40 - 0.90	%	DIN 16901
Water Absorption (23°C, 24 hr)	< 0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12000	MPa	ISO 527-2
Tensile Stress (Break)	85.0	MPa	ISO 527-2
Tensile Strain (Yield)	1.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength (23°C)	12	kJ/m <sup>2</sup>	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method

Continuous Use Temperature	250	°C	UL 746B
Maximum operating temperature-Short Term	280	°C	
Insulation Resistance		ohms	IEC 60167
Thermal Conductivity <sup>1</sup>	13	W/m/K	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 1.0E+6	ohms	IEC 60093
Injection	Nominal Value	Unit	
Drying Temperature			
Hot air dryer, A	150	°C	
Hot air dryer, B	120	°C	
Drying Time			
Hot air dryer, A	3.0 - 6.0	hr	
Hot air dryer, B	6.0 - 8.0	hr	
Suggested Max Moisture	0.050	%	
Rear Temperature	360 - 370	°C	
Middle Temperature	380 - 390	°C	
Front Temperature	390 - 400	°C	
Nozzle Temperature	360 - 380	°C	
Processing (Melt) Temp	390	°C	
Mold Temperature	170 - 190	°C	

#### Injection instructions

##### General

In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines.

Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials.

Lengthy dwell times for the melts in the cylinder should be avoided.

Lower the temperatures during interruptions!

##### Predrying (optional)

It is advisable to predry the granulate with a suitable dryer immediately before processing.

The granulate may absorb moisture from the air.

##### Delivery Form & Storage

Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets.

Preferably storage should be effected in dry and normally temperatured rooms

##### Additional Information

During processing, the moisture content should not exceed 0.05%. To avoid internal stresses, a medium to high injection rate should be used. An increase in tool temperature may be helpful. Post-crystallization may lead to warpage at elevated operating temperatures. This can be counteracted by suitable heat treatment.

The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.

High-temperature polymers place increased demands on the tool steels employed.

Please contact us for further information.

#### NOTE

- Hot-Disk, 60x60x3 mm

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