

QR Resin QR-1000F-GFR20

Polycarbonate

QTR, Inc.

Message:

Available with UV (V) or Release (R).
Flame Packages Available (0.0625 in min. thickness): 94V-2, 94V-0, 94-5VA

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Features	Foamable		
	High Heat Resistance		
Appearance	Colors Available		
	Natural Color		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	10 to 20	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	58.6	MPa	ASTM D638
Flexural Modulus	5100	MPa	ASTM D790
Flexural Strength (Yield)	105	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact (23°C)	430	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	143	°C	
1.8 MPa, Unannealed	135	°C	
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	3.0 to 6.0	hr	
Drying Time, Maximum	6.0	hr	
Rear Temperature	288 to 316	°C	
Middle Temperature	299 to 327	°C	
Front Temperature	310 to 332	°C	
Nozzle Temperature	310 to 327	°C	
Processing (Melt) Temp	310 to 332	°C	
Mold Temperature	93.3 to 121	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

