Eltex[®] Superstress[™] CAP508

High Density Polyethylene Copolymer

INEOS Olefins & Polymers Europe

Message:

Eltex® Superstress[™] CAP508 is a High Density Polyethylene copolymer manufactured by INEOS Olefins & Polymers Europe using its proprietary supported catalyst & process, particularly intended for the injection and compression moulding of screw caps for the packaging of beverages. It is especially suited for applications requiring excellent stress cracking resistance and enhanced processability. Thanks to high purity and excellent organoleptic properties it is well suited for packaging in direct contact with beverages and sensitive food. Typical applications
Injection Moulding and Compression Moulding of Caps & Closures for the packaging of sparkling water and carbonated soft drinks; especially in reduced weight cap designs
Injection Moulding of thin wall packaging, especially for the food industry
Benefits and Features
Very good processability

High stress cracking resistance Excellent quality controlled organoleptic properties

Slip agent free grade

General Information					
Features	High purity				
	High ESCR (Stress Cracking Resistance)				
	Copolymer				
	Workability, good				
	Good sensory characteristics				
Uses	Packaging				
	Thin wall packaging				
	Shield				
	Food packaging				
	Shell				
RoHS Compliance	Contact manufacturer				
Processing Method	Compression molding				
	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.953	g/cm³	ISO 1183		
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.8	g/10 min	ISO 1133		
Environmental Stress-Cracking Resistance					
(40°C)	32.0	hr	Internal method		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus (23°C)	1000	MPa	ISO 527-2/1B		
Tensile Stress (Yield, 23°C)	26.0	MPa	ISO 527-2/1B		
Impact	Nominal Value	Unit	Test Method		

Charpy Unnotched Impact Strength (23°C)	5.5	kJ/m²	ISO 179

Additional Information

In order to preserve the excellent organoleptic properties, it is important not to exceed a melt temperature of 250°C during processing.

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